



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9703

Job Sheet 180563



Part No: 646.9703

Job Qty: 1 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 8/9/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E Sheets 1-3&7 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/9/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 12 2018
110	Packaging	1 pcs		8/9/18	0.00	0.00	Packaging1-1		JUL 12 2018
120	Small Fab	1 pcs		8/9/18	0.00	0.33	Small Fab-1		JUL 31 2018
130	QC	1 pcs		8/9/18	0.00	0.00	QC5		
140	Packaging	1 pcs		8/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		8/9/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q)	6 pcs (6 ea)	90-Start up Operation	5044234
601.2764	Washer (NAS1149Fn832P)	12 Ea (12 ea)	90-Start up Operation	FM138 336-9
646.9711	Blade	2 Ea (2 ea)	90-Start up Operation	5056304
646.9713	Body	1 Ea (1 ea)	90-Start up Operation	5090043
MS27039-08-19	Screw	6 Ea (6 ea)	90-Start up Operation	5044235

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1541	6	0	0
	601.2764	12	0	0
	646.9711	2	58	0
	646.9713	1	6	0
	MS27039-08-19	6	766	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 9:31 AM dart.white.jesse



Container No: S097901



Part: 646.9703

Job No: 180563

Serial No/Batch: S097901

Revision: E

Inspector:

Exp Date:

Instructions:

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Date: 07/31/18